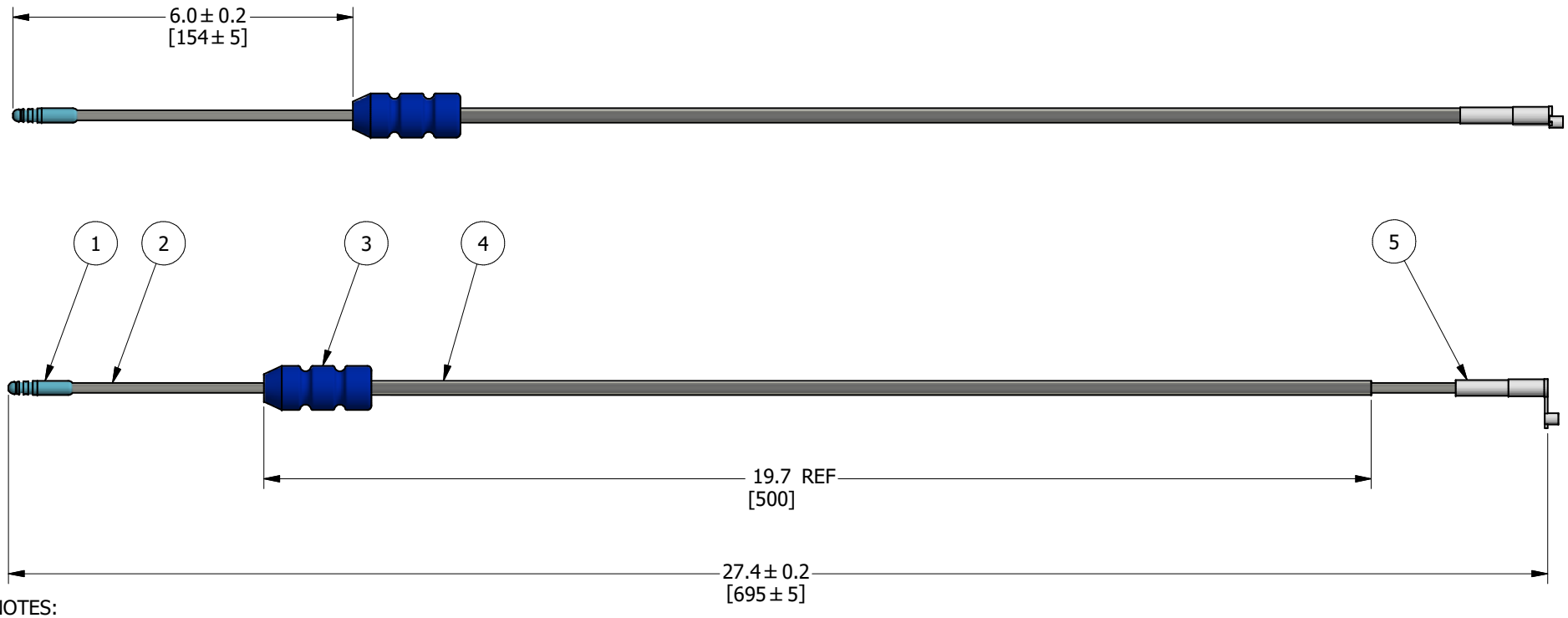
BioFlo Gilt REVISION B

Parts List			
ITEM	MATERIAL	PART NUMBER	DESCRIPTION
1	POLYVINAL CHLORIDE (PVC) PLASTIC	B1014	BIOFLO DOMED TIP
2	POLYPROPELENE (PP) PLASTIC	B1011	BIOFLO GILT CANNULA TUBE
3	EVA CLOSED CELL FOAM	B1002	BIOFLO GILT FOAM TIP
4	POLYPROPELENE (PP) PLASTIC	B1003	BIOFLO GUIDE CATHETER TUBE
5	POLYVINAL CHLORIDE (PVC) PLASTIC	B1006	HANDLE



NOTES:

1. ALL MATERIALS USED ARE VIRGIN AND NON TOXIC RAW MATERIALS.
2. (ITEM 1), TIP IS ULTRASONICALLY WELDED TO THE CANNULA TUBE.
3. (ITEM 5), HANDLE IS GLUED TO CANNULA TUBE.
4. (ITEM 3), FOAM IS GLUED TO GUIDE TUBE.
5. (ITEM 1), HAS A HINGED DOME.
6. SEE DRAWING B1013 FOR FURTHER ASSEMBLY DETAILS.
7. PACKED IN BAGS OF 10.
8. TIP OF CANNULA TO BE PULLED BACK INTO GUIDE CATHETER FOAM.
9. CASE CONTENTS ARE 6 LAYERS OF 80 CATHETERS FOR A TOTAL CASE COUNT OF 480 CATHETERS.
10. RIGID CARDBOARD TO SUPPORT EACH LAYER, APPROXIMATELY 4.8 MM THICK.
11. BAG OF 10 CATHETERS, (2 ROWS OF 5), ARE TO HAVE THE HANDLE END OF ALL 10 CANNULAS WRAPPED WITH A4 PAPER AND MULTIPLE RUBBER BANDS TO PREVENT COMPRESSION CREEP.

CHANGE RECORD	
E.C. No.	DATE
A. RLG	04-13-2020
B. RLG	05-06-2020

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES [MILLIMETERS].
TOLERANCES BELOW APPLY EXCEPT FOR VENDOR DESIGNED PARTS AND ITEMS PRODUCED TO RECOGNIZED STANDARDS.

PLOT DATE	FILE NAME
---	SPEC SHEET
FRACT. INCH ±	ANGLES ± 0.5°
DECIMAL-INCH	METRIC
.0 ± .06	0. ± 1.5
.00 ± .03	0.0 ± 0.8
.000 ± .010	0.00 ± 0.25

DO NOT SCALE DRAWING

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FINISH CODE PER

ACTIVITY	REPLACED BY	REPLACES

TITLE: BioFlo Gilt Catheter

DESCRIPTIVE DATA: B1013

DESIGNED	DRAWN	DATE	SCALE
MEA	RLG	2-2-2018	NONE
CHECKED	APPROVED	RECORDS	SHEET
		12-02-2019	1 of 2

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CSIPCO
LAS VEGAS, NEVADA 89121, U.S.A.

SIZE

DWG. NO. SPEC SHEET